

# JWZ-BM05D/12D/20D双工位中空成型机

## JWZ-BM05D/12D/20D Double Station Blow Molding Machine

### 性能和优点

- 适用于生产1L~5L各种规格的机油壶、润滑油壶、冷却水箱
- 可选配多层共挤
- 可选配液位线挤出
- 按照制品规格大小，选配多模头挤出系统
- 按照原料情况，可选配JW-DB板式单工位液压换网系统
- 按照客人要求、选配在线去飞边、在线飞边输送、在线成品输送等

### Performance and advantages

- Suitable for producing 1-5L different size of gear oil bottle, lubrication oil bottle, cooling water tank etc.
- Optional multi-layer co-extrusion.
- Optional view strip line system.
- According to the product size,select different cavity of die head.
- According to the different material,optional JW-DB single station hydraulic screen-exchanger system.
- According to customer's requirement,optional auto-deflashing on line,scrap conveying on line,finished product conveying on line.



### 主要技术参数 Technical parameters

名称	Model	Unit	BM05D	BM12D	BM20D
制品最大容积	Max product volume	L	5	12	20
机器空循环	Dry cycle	Pc/h	700*2	600*2	600*2
机头结构	Die head structure	连续式 Continuous type			
主螺杆直径	Main screw diameter	mm	75	90	90
最大塑化能力	Max plasticizing capacity (PE)	kg/h	90	160	160
绞料电机功率	Driving motor	Kw	30	45	45
油泵电机功率(伺服)	Oil pump motor power(Servo)	Kw	15	18.5	18.5
锁模力	Clamping force	KN	70	120	160
模板开距	Space between platen	mm	150-510	240-640	280-680
模板尺寸	Platen size W*H	mm	400*400	450*500	500*520
最大模具尺寸	Max.mould size	mm	410*400	500*520	560*520
移模行程	Platen moving stroke	mm	450/520	600/650	650
机头加热功率	Heating power of die head	Kw	7.5	10	12.5
机器外形尺寸	Machine dimension L*W*H	m	3.7*3.1*2.7	4.2*3.2*3.0	4.3*3.2*3.1
机器总重量	Machine weight	T	8.5	12	14
装机总功率	Total power	Kw	60	90	93

注：以上所列资料仅供参考，可根据客户要求量身定制。  
 Note: Informations listed above are for reference only, the production line can be designed by customer's requirements.

# JWZ-BM160/230中空成型机

## JWZ-BM160/230 Blow Molding Machine

### 性能和优点

- 适用于生产100-220L广口桶、双“L”环桶等
- 采用高产量挤出系统，储料式模头
- 选配液压伺服控制系统

### Performance and advantages

- Suitable for producing 100-220L open-top drums, double“L”ring drums.
- Adopt high output extrusion system, accumulating die head.
- Optional hydraulic servo control system.



### 主要技术参数 Technical parameters

名称	Model	Unit	BM160	BM230
制品最大容积	Max product volume	L	160	230
机器空循环	Dry cycle	Pc/h	300	280
机头结构	Die head structure		储料式 Accumulating type	
主螺杆直径	Main screw diameter	mm	100	120
最大塑化能力	Max plasticizing capacity (PE)	kg/h	240	350
绞料电机功率	Driving motor	Kw	90	132
储料缸容量	Accumulating volume	L	18	24
油泵电机功率(伺服)	Oil pump motor power(Servo)	Kw	30	37
锁模力	Clamping force	KN	800	900
模板开距	Space between platen	mm	500-1400	800-1800
模板尺寸	Platen size W*H	mm	1120*1200	1320*1600
最大模具尺寸	Max.mould size	mm	900*1450	1200*1800
机头加热功率	Heating power of die head	Kw	30	36
机器外形尺寸	Machine dimension L*W*H	m	7*3.5*4	8.2*3.5*5.5
机器总重量	Machine weight	T	20	36
装机总功率	Total power	Kw	172	230

注：以上所列资料仅供参考，可根据客户要求量身定制。  
 Note: Informations listed above are for reference only, the production line can be designed by customer's requirements.