

JWZ-BM02D/05D/12D/20D双工位中空成型机

JWZ-02D/05D/12D/20D Double Station Blow Molding Machine

性能和优点

- 适用于生产100ml~3000ml各种规格的牛奶瓶、酱油壶、黄酒壶，200ml~5000ml各种洗发水、沐浴露、洗洁精等洗护产品，各种儿童玩具
- 可选配珠光层共挤出系统
- 按照制品规格大小，选配多模头挤出系统
- 按照原料情况，可选配JW-DB板式单工位液压换网系统
- 按照客人要求，选配在线去飞边、在线飞边输送、在线成品输送等

Performance and advantages

- Suitable for producing 100ml-3000ml different size of Milk bottle, soy sauce bottle, yellow wine bottle, 200ml-5000ml different size of shampoo bottle, body wash bottle, detergent bottles and others Toiletries and different children's toys.
- Optional pearly lustre layer co-extrusion system.
- According to the product size, select different cavity of die head.
- According to the different material, optional JW-DB single station hydraulic screen-exchanger system.
- According to customer's requirement, optional auto-deflashing on line, scrap conveying on line, finished product conveying on line and others.



主要技术参数 Technical parameters

名称	Model	Unit	BM02D	BM05D	BM12D	BM20D
制品最大容积	Max product volume	L	2	5	12	20
机器空循环	Dry cycle	Pc/h	900*2	700*2	600*2	600*2
机头结构	Die head structure		连续式 Continuous type			
主螺杆直径	Main screw diameter	mm	65	75	90	90
最大塑化能力	Max plasticizing capacity (PE)	kg/h	70	90	160	160
绞料电机功率	Driving motor	Kw	22	30	45	45
油泵电机功率(伺服)	Oil pump motor power(Servo)	Kw	11	15	18.5	18.5
锁模力	Clamping force	KN	40	70	120	160
模板开距	Space between platen	mm	138-368	150-510	240-640	280-680
模板尺寸	Platen size W*H	mm	286*330	350*400	450*500	500*520
最大模具尺寸	Max.mould size	mm	300*350	410*400	500*520	560*520
移模行程	Platen moving stroke	mm	420	450/520	600/650	650
机头加热功率	Heating power of die head	Kw	6	7.5	10	12.5
机器外形尺寸	Machine dimension L*W*H	m	3.0*1.9*2.4	3.7*3.1*2.7	4.2*3.2*3.0	4.3*3.2*3.1
机器总重量	Machine weight	T	5	8.5	12	14
装机总功率	Total power	Kw	45	60	90	93

注：以上所列资料仅供参考，可根据客户要求量身定制。
 Note: Informations listed above are for reference only, the production line can be designed by customer's requirements.